## MK2Clone

## 6. PSU assembly

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This document was generated on 2021-12-26 03:58:55 PM (MST).

## Step 1 - 6. PSU assembly



- Insert the socket inlet, with fuse to power-supply-cover plastic element


## Step 2


(i) Using soldering iron, $1,5 \mathrm{~mm} 2$ cable and heat shrinks solder the cables to points matching the colors ( 1 cable for every color at the plastic element)

- Connect three cables soldered only from one side to plastic element to the power supply
- Take a two longer $2 \times 2,5 \mathrm{~mm} 2$ cables and connect it to two COM and +V on PSU as shown on image


## Step 3



- Guide the two $2 \times 2,5 \mathrm{~mm} 2$ cables as show on images
- Secure the cables in place using zipties (do not overtighten the ziptie as it can damage the cable)
- Take also the cable from motor and guide this cable along with the power cable to bottom hole on left side support


## Step 4



- Power cables along with cable from motors, at left side support


## Step 5



- M3x20 screws and $3 \times$ M3 self-locking nuts
- Screw the power supply to the right side support as shown on image (do not insert the plastic part right now, and keep in mind that the right bottom screw isn't visible on the photo because of the plastic part)
- Using M3x5 screw, screw the plastic part to the power supply


## Step 6 - PSU complete



- Take some fresh breath and then go to the Heatbed assembly

